

7F-3C/7F-3CW 7F-3D/7F-3DW Oxygen Concentrator

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User's Manual



Please read the user's manual closely before using!

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WARNING: For avoiding power outage or oxygen concentrator operating failure, exigent oxygen user and serious patient must equip with reserve oxygen supply (for example: oxygen cylinder, oxygen bag). This device must equip with reserved oxygen supply and is not used as life supporting or life sustaining.

#### **BEFORE INSTALLATION**

- The concentrator should always be kept in the upright to prevent cabinet damage when transporting.
- When the electrical source, power voltage is beyond the normal power voltage range. Please add voltage stabilizer.
- Use eligible, safe power set and junction box.
- Only the techncian can open the oxygen concentrator's cabinet.

#### STRORGE PLACE

- You may select the most suitable room when using your oxygen concentrator. Use the casters to transfer the concentrator from room to room.
- Place the unit away from all sides for at least 10cm (4inches) from walls, draperies, furniture, or other obstruction. Do not place the unit in a confined area.

#### SAFETY NOTES

- Oxygen concentrator must avoid from heat, fire, moisture, exorbitant or over-low extream condition.
- Sundries and vessel should not be placed on top of the concentrator.
- NEVER block the air inlet of the unit or place it on a soft surface, such as a bed or couch, where the air inlet may be blocked. Keep the inlet free from lint, hair, etc.

#### **USING**

- The use of oxygen therapy requires that special attention to reduce the risk of fire. Users MUST NOT SMOKE while using this device. Keep all matches, lighted cigarettes or other sources of ignition out of the room in which this product is located. NO SMOKING signs should be prominently displayed. Textiles and other materials that normally would not burn are easily ignited and burn with great intensity in oxygen enriched air. Failure to observe this warning can result in severe fire, property damage and cause physical injury or DEATH.
- For optimum performance, do not open or turn off the concentrator frequently, reset after 3 ~ 5 minutes. Shorter periods of operation may reduce maximum product life.
- A spontaneous and violent ignition may occur if oil, grease or greasy substances come in contact with oxygen under pressure. These substances MUST be kept away from the oxygen concentrator, tubing and connections, and all other oxygen equipment. DO NOT use any lubricants unless recommended by manufacturer.

#### SAFETY NOTES

#### **MAINTENANCE**

Only the authorized or trained technician can perform the maintenance or adjustments to the oxygen concentrator. The manufacturer recommands each operation time shoud not be less than 30 mininutes, do not frequently press the switch in order to extend the operation life to the machine.

#### RADIO FREQUENCY INTERFERENCE

Most electronic equipment is influenced by Radio Frequency Interference (RFI). CAUTION should be exercised with regard to the use of portable communications equipment in the area around such equipment.

# TO REDUCE THE RISK OF BURNS, ELECTROCUTION, FIRE OR INJURY TO PERSONS

- Avoid using while bathing. If continuous usage is required by the doctor's prescription:
  - The concentrator must be located in another room at least 2.5m away from the bath.
- Do not come in contact with the concentrator while wet.
- Do not place or store product where it can drop into water or other liquid.

#### SAFETY NOTES

- DO NOT contact the product that has fallen into water. Unplug immediately.
- A product should never be left unattended when plugged in.
- This device is to be used only in accordance with the prescription of a doctor and this user's manual. If at any time the patient or attendant conclude that the patient is receiving an insufficient amount of oxygen, the supplier and/or doctor should be contacted immediately. No adjustments should be made to the flowrate unless prescribed by a doctor.
- Close supervision is necessary when this product is used near children or individuals with disability.
- Use this product for only intended use as described in this manual.
- Do not use parts, accessories or adapters other than those authorized by manufacturer.
- Do not connect the concentrator with other oxygen concentrators or oxygen therapy devices.
- Use of some administration accessories or certain humidifiers not specified for use with oxygen concentrator may impair the performance.
- In certain circumstances oxygen therapy can be hazardous.
   Manufacturer recommends that you seek medical advice before using this product.
- Avoid creation of any spark near medical oxygen equipment. This includes sparks from static electricity created by any type of friction.

#### **FEATURES**

#### **SUMMARY**

#### The function of oxygen

- Supplying oxygen to patients can assist in the treatment of heart head blood-vessel, respiratory system, such as chronic obstructive pneumonia disease, rehabilitation and hypoxia conditions.
- Oxygen could improve body function, especially suit for elderly, pregnant women, physique, students etc. Who got physiological hypoxia. It may also reduce fatigue after heavy manual or mental consumption.

#### THE SCOPE OF PRODUCTS

For hospital and homecare to supply oxygen to patients.

#### **STRUCTURE**

- The product is mainly composed of oxygen making host, flow meter, humidifier.
- Safety plastic shell.
- With timing power off function.
- Power loss alarm function.
- The compressor with thermal protector guarantee better security.
- \*With nebulizer function. (7F-CW/7F-DW)

#### **FEATURES**

#### **SPECIFICATIONS**

1. Maximum recommended flow: 3L/min

2. Flow Range: 0 ~ 3L/min

3. Change in maximum recommended flow when back pressure of

7kPa is applied: 0.5L/min

4. Oxygen Concentration: 93% ± 3%

5. Maximum Outlet Pressure: ≤ 50kPa(7.25psi)

6. Pressure Relief Mechanism Operational at: 250kPa ± 25kPa

 $(36.25psi \pm 3.63psi)$ 

7. Noise: ≤55dB(A)

8. Maximum Nebulization Rate: ≥0.15mL/min(7F-CW/7F-DW)

9. Power Supply:

 $\Box$ AC100V ± 10% $\Box$ AC120V ± 10% $\Box$ AC220V ± 10% $\Box$ AC230V ± 10%

□50Hz □60Hz

10. Input Power: 320VA

11. Weight: 24kg

12. Dimension: H55.6cm (21.9") x W28.5cm (11.23") x D47cm (18.52")

13. Minimum operating time: 30minutes

14. Altitude: Up to 1828 meters (6000 ft) above sea level without degradation of concentration levels. From 1828 meters (6000 ft) to 4000meters (13129 ft) below 90% efficiency.

15. Minimum Operating Time: 30minutes

16. Electric classification: Class  $\,\mathrm{II}\,$ , type BF application part

17. Work system: work continuously

#### **FEATURES**

18. NORMAL OPERATION CONDITIONS:

Temperature range:  $10^{\circ}\text{C} \sim 40^{\circ}\text{C} (50^{\circ}\text{F} \sim 104^{\circ}\text{F})$ ;

Relative humidity: 30% ~ 75%

Atmosphere pressure: 860hPa ~ 1060hPa(12.47psi ~ 15.37psi);

NOTE: When storage temperature is below  $5^{\circ}$ C, please keep the equipment in normal working condition for at least 4 hours before using.

19. Temperature at oxygen outlet: ≤46°C

20. Suggestion: The length of nasal oxygen cannula should be less than 15.2 meters and should not be pinched.

21. Transportation and storage conditions:

Temperature range:  $-20^{\circ}\text{C} \sim +60^{\circ}\text{C}(-4^{\circ}\text{F} \sim +140^{\circ}\text{F})$ ,

Relative humidity: 10% ~ 93%, no condensation

Atmosphere pressure: 700hPa ~ 1060hPa(10.15psi ~ 15.37psi).

NOTE: Oxygen concentrator should be stored with out intense sunlight, no corrosive gas and ina well ventilated room, avoid jolt

and inverted recumbent transport.

 $\sigma$ 

## **HANDLING**

#### UNPACKING

- NOTE: Unless the oxygen concentrator is to be used immediately, otherwise it should be stored in the containers until it's being used again.
- Check for any obvious damage to the carton or its contents. If damage is evident, please notify the carrier or local dealer.
- Remove all loose packing from the carton.
- · Carefully remove all the components from the carton.

### **INSPECTION**

• Examine exterior of the oxygen concentrator for nicks, dents, scratches or other damages. Inspect all components.

#### **STORAGE**

- Store the repackaged oxygen concentrator in a dry area.
- Do not place other objects on top of the repackaged concentrator.

## **OPERATING & INSTALLATION**

#### **FEATURE VIEW**

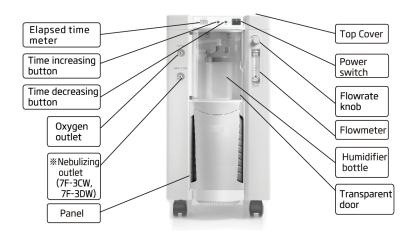


Figure 1: view of the machine

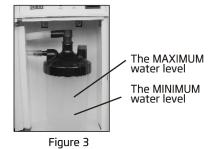


Figure 2: view of the humidifier

#### **OPERATING & INSTALLATION**

#### PREPARE WORK

- Open the transparent door, unscrew the bottle from the humidifier counter-clockwise. Fill the bottle with pure water (or distilled water) to the level indicated by the manufacturer.
- Screw securely to the bottle back clockwise.
- Close the transparent door.
- Plug in: First confirm the power switch of oxygen concentrator is off, then connect the plug.
- Do not use extended power line.



#### OXYGEN ABSORBING OPERATION

- Turn the flowrate knob to require oxygen need (Reed as centre of the black ball). Turn the knob anticlockwise to increase the flowrate, and clockwise to decrease. Meanwhile, humidifier bottle will have air bubble around the sieve core. Then, oxygen comes from the oxygen outlet. (Figure 4)
- Connect the nasal oxygen cannula to the oxygen outlet of the humidifier, the other end match the patient.

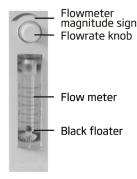


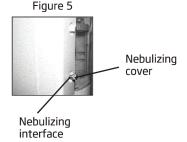
Figure 4

#### OPERATING & INSTALLATION

- Note: Adjust the time of absorbing oxygen and the flowrate range according to the doctor's advices.
- If the humidifier makes continuous sound, it shows that the nasal oxygen cannula jammed, then please clear the pipeline.
- CAUTION: If the flowrate on the flowmeter ever falls below 0.5L/min, check tubing or accessories for blocked or kinked tubing or a defective humidifier bottle.

#### \*NEBULIZING OPERATION(7F-CW/7F-DW)

Fill proper medicinal liquid in the nebulizing cup (Please follow the doctor's advices for nebulizing time or don't exceed the maximum scale of the nebulizing cup).



- Upward pull out the nebulizing cover on the nebulizing interface. (Figure 5)
- Connect the air hose to neblizing cup and nebulizing interface, then turn on the power of the oxygen concentrator, now can begin nebulizing cure immediately.
- NOTE: the time for nebulizing should follow the doctor's advices.
- When nebulizing completing, please turn the nebulizing cover right to nebulizing interface for tightening. When the treatment finishes, please turn off the oxygen concentrator.
- Screw the nubilizering cover when finished.

#### **OPERATING & INSTALLATION**

#### TIME SETTING

This machine has timer function, users can set in the range of  $00{\sim}99$  minutes.

- ▶ When LED shows "--" it means continuous operation state.
- Every time press the "+", means runtime increases 1 minute, press for more than 1.5 seconds for continuous increasing."
- Every time press the "-", means runtime decreases 1 minute, press for more than 1.5 seconds for continuous decreasing.
- The oxygen concentrator will automatically shut down meanwhile LED shows "0" when time runs out.

#### **TURNNING OFF**

 Take off nasal oxygen cannula from oxygen outlet first, close power switch, and then cut off power source.

#### **SYMBOLS**

Symbol	Description	Symbol	Description
~	Alternating current	$\triangle$	Consult the manual
	Class II Equipment	*	Type BF application part
	ON(power, connection to the mains)	0	OFF(power, disconnection from the mains)
	NO SMOKING	<u> </u>	KEEP UP
Ī	FRAGILE	<del>-</del>	KEEP DRY

#### **MAINTENANCE**

MARNING: CUT OFF the power supply first. To avoid electrical shock, DO NOT removes cabinet.

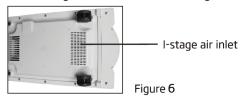
#### **CLEANING CABINET**

• Clean the cabinet with a mild household cleaner and non-abrasive cloth or sponge at least one time each month.

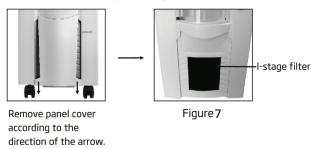
#### **CLEANING OR REPLACING FILTERS**

Please clean and replace the filters in time, it's very important to protect compressor and delay machine's life.

- Clean the I-stage air inlet once a month. (Figure 6)



The mesh in filter cleans once half a month. I-stage filter can be taken out of the foreside panel. (Figure 7)



The II-stage filter is under the storage box, replace it once a month.

#### **MAINTENANCE**

• Replace the II-stage filter once a month.

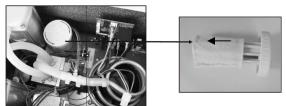


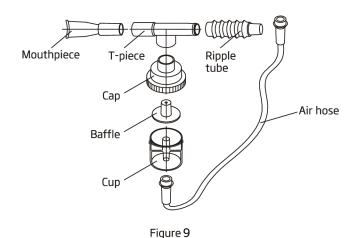
Figure 8

- 1. Open top cover( Not exceed 90 degree, avoid break), unscrew the screw.
- 2. Unscrew the filter corn.
- 3. Clean the filters with a vacuum cleaner or wash in warm soapy water and rinse thoroughly.
- 4. DRY the filters thoroughly before reinstallation.
- 5. The frequency for replacing the II-stage filter mesh depends on practically using and condition. If the filter core turns black, please replace or clean it at once, no matter how long it used.
- Damage: Do not operate the concentrator without the filters installed, or while filters are wet. These actions could permanently damage to the concentrator.

## **MAINTENANCE**

## \*CLEANING NEBULIZING assembly(7F-CW/7F-DW)

- Clean the nebulizing assembly after using each time.
- Pull out the air hose, pull the mouthpiece, downward pull the nebulizing cup's cap, empty remained medicinal liquid in the nebulizing cup, then wash the air hose, mouthpiece, nebulizing cup's cap, nebulizing baffle, nebulizing cup, ripple tube, T-piece, etc , with pure water or immerge them in warm water for about 15 minutes(Figure 9). In order to wash them properly, you may add some vinegar in water.
- NOTE: DO NOT cook the accessories above for wash or wash them
  with boiled water, in case they'll distort when heating.
- After finishing washing you must dry all the accessories before storing.



## **MAINTENANCE**

#### **CLEANING HUMIDIFIER**

- Change the water in humidifier bottle every day.
- Clean humidifier once a week with soapy water and rinse it with a solution of water and vinegar(10:1). Rinse thoroughly with warm water and refill with pure water (or distilled water) to the level shown on the humidifier. (NOTE: No blobs in oxygen tubing)
- Disassembly
- (1) Screw off the bottle. (Figure 10).
- (2) Take out of the core tube and sieve core. (Figure 11).



Figure10



Figure 11

#### REPLACE FUSE TUBE

Fuse tube for net power (Figure 12)Type:

T5AL250V/Φ 5 × 20 (AC220V ~ 240V)

T6AL250V/Φ5×20 (AC100V~ 120V)

WARNING: CUT OFF the power supply first.

Open the top cover, unscrew the screws, and take off the storage box. Unscrew fuse box counter clockwise, replace the fuse tube.

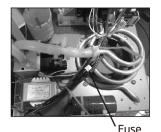


Figure 12

#### **MAINTENANCE**

Fuse tube for circuit board (Figure 13)

Type:T1AL250V / Φ5 × 20 WARNING: CUT OFF the power

Open the top cover, unscrew the screws to take off the storage box. Pick out the fuse tube cover, take out the fuse tube and replace it.



Fuse Figure 13

#### REPLACE BATTERY

supply first.

When alarm of buzzer is weak, take out the storage box, replace the battery. (NOTE: It's 9V battery. If the concentrator doesn't use for a long period, please take off the battery.)



Battery

Figure 14

16 | 17

## TROUBLE SHOOTING GUIDE

Symptom	Probable reasons	Solution	Remark	
Press the switch, the concentrator is alarm of continuous buzzer but no	1)Power cord NOT plugged in	1)Insert plug into outlet		
	2)No power at outlet	2)Use normal power		
	3)The power is no sufficient at outlet	3)Do not use extended cord		
display and	4)The fuse tube for net power break	4)Replace fuse tube	Repairs by qualified personnel	
working	5)If this state continues, stop using the concentrator and get in touch with the supplier at once.		personner	
	1)Output voltage is not enough	1)Don't use extension cords. Replace a power supply		
	2)I-stage filter blocked	2)Replace or clean it		
Concentrator is	3)II-stage filter blocked	3)Replace or clean it		
running, the turning sound of	4)The air intake of compressor kinked	4)Open the cabinet smooth and clean them		
assemble valve is weak and the flowmeter can turn down but can't turn up at a certain value	5)Pressure relief valve of compressor leaked gas	5)Repair or replace valve		
	6)Outlet air of the compressor is not enough	6)Replace it	Repairs by	
	7)Tube on the sieve bed leaked gas	7)Tighten it	qualified personnel	
	8)Insufficient air exchanging of regulator	8)Replace it		
	9)Failure of main controlling PC board	9)Replace it		
The oxygen concentrator is working with a sound of phut-phut, and the black ball in the flowmeter located on "0" position or float unstable	1)Four corns plug-in of the valve has not been inserted completely	1)Check and connect the circuit board to the valve's four corns plug-in		
	2)Air hose jammed	2)Replace it		
	3)Can't open the valve	3)Replace it		
	4)Failure of the main electronic control circuit board	4)Replace it		

## TROUBLE SHOOTING GUIDE

Symptom	Probable reasons	Solution	Remark	
Concentrator is running but makes little or no oxygen	1)Humidifier leaked	1)Reinstall and tighten it		
	2)Safety valve of humidifier opens	2)Safety valve restoration	Repairs by	
	3)The Connection-line loosened	3)Insert it	qualified personnel	
	4)Nasal oxygen cannula kinked or blocked	4)Replace it		
Flowmeter only can be	1)Nasal oxygen cannula kinked or blocked	1)Sort out the pipeline		
turned lower at	2)Filter in the humidifier bottle blocked	2)Clean or replace it		
some valve but can't turn higher	3)Linked pipeline between flowmeter and oxygen outlet kined or blocked	3)Sort out the pipeline		
Flowmeter displays "0", has no response after regulating	1)Air inlet pipeline of the flowmeter loose	1)Tighten the flowmeter pipeline		
	2)Flowmeter failure	2)Replace it		
	3)Depress valve broken or no air out	3)Replace it		
Concentrator is running with normal sound, but the elapsed time meter has no display or accurs disorderly code	1)The connection line of the elapsed time meter is loose	1)Tighten the connection line		
	2)The connection line of the elapsed time meter is broken	2)Replace it		
	3)circuit board of the elapsed time meter is broken	3)Replace it		
Displaying is normal, but compressing pump or fan doesn't work	1)Turning on/off the machine too frequently makes it breakdown	1)Tighten the connection line		
	2)Fuse tube on main controlling circuit board is broken	2)Replace it	Repairs by	
	3)The main controlling circuit board is broken	3)Replace it	personnel	

### TROUBLE SHOOTING GUIDE

Symptom	Probable reasons	Solution	Remark
	1)It's not ventilate completely around machine, so operating temperature is too high	1)Make sure the machine is at least 10cm away from the walls, other jam or heater	
	2)Temperature of the water added in humidifier bottle is overhigh	2)Add cold water in bottle, but don't add overhot water	
The nasal cannula has	3)The water added in humidifier bottle is too much	3)Make sure the water stays between the maximum and minimum of the water scale	
more mirage or blobs	4)The machine stops suddenly during breathing oxygen	4)Stop breathing oxygen immediately. Restart the machine to eject the hydrosphere	
	5)The machine stops suddenly when folding the nasal cannula	5)Smooth the nasal cannula	
	6)Fan inside the machine can't run or running rate turns slow make the operating temperature overhigh	6)a.Take out the eyewinker that lock the fan 6)b. Replace it	Repairs by qualified personnel
	1)Check nebulizer is distortional or not if it was disinfected.	1)Replace it	
* The nebulizer	2)Check the air hose whether it is bended or not	2)Ensure that it isn't bended and airflow is flowed smoothly when it is used	
doesn't run (7F-CW/7F-DW)	3)Check whether medication was used up or not	3)Add appropriate amount medicine to cup	
	4)Check the nebulizer is fixed properly or not	4)Fix it according the method of nebulizer's fixing	
Water drops have formed on the air hose ( 7F-CW/7F-DW )	The medication was over-filled or the nebulizer was washed	Add appropriate amount medication to cup. Connect air hose to main body and turn on. Close and open repeatedly by finger in order to get out the water drops.	

<sup>⚠</sup> If you have all other problems, TURN OFF the concentrator first, use your reserve oxygen supply (if provided) and contact dealer or manufacturer immediately.

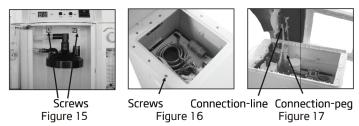
## DISASSEMBLY (CUT OFF the power supply first)

## Cut off the power supply first

Turn the power switch to the "O" position and unplug it.

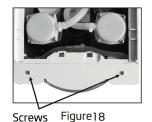
#### DISASSEMBLE THE TOP COVER

- Open the transparent door, unscrew 2 fixing screws. (Figure 15)
- Open the top cover, unscrew 2 fixing screws and take out the storage box.
- Unscrew screws(Figure 16), pull out the connection-line and connection-peg.( Figure 17)



#### DISASSEMBLE THE FRONT PANEL

- Open the transparent door, pull the oxygen tube off the humidifier outlet.
- Unscrew 2 fixing screws at the top of the panel.(Figure 18)
- Make the machine horizontal, unscrew 2 fixing screws in the bottom.
   ( Figure 19), and take off the panel.



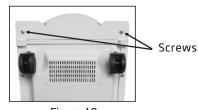
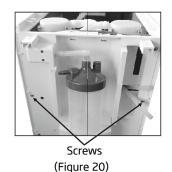


Figure 19

## DISASSEMBLY (CUT OFF the power supply first)

#### DISASSEMBLE THE FRONT BOARD

Unscrew 8 fixing screws in the front board and take off it. (Figure 20)



#### DISASSEMBLE THE OUTSIDE CABINET

- Make the machine horizontal, unscrew 10 fixing screws in the bottom. (Figure 21)
- Make the machine up-right, take out the cabinet parallel from the front. (Figure 22)





Figure 21 Figure 22

## DISASSEMBLY (CUT OFF the power supply first)

## DISASSEMBLE THE SIDE BOARD OF THE INSIDE CABINET

 Unscrew the screws on both sides and take out it. (Figure 23, Figure 24)

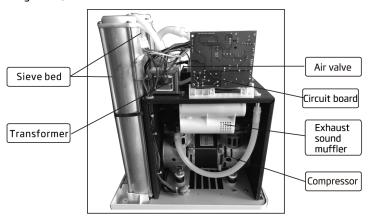


Figure 23

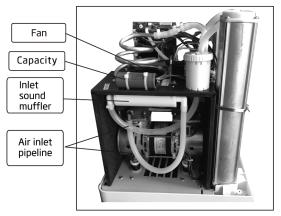
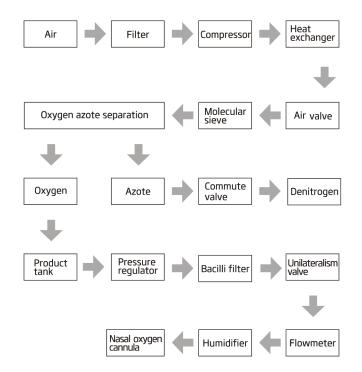


Figure 24

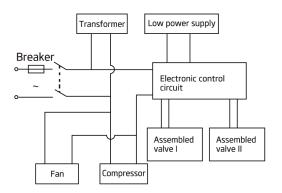
## **OTHER ATTENTION ITEMS**

#### GAS PASS OPERATION SKETCH MAP:



## **OTHER ATTENTION ITEMS**

#### **ELECTRICAL RATIONALE**



#### **ACCESSORIES LIST**

1. Nasal oxygen cannula	1set
2. User's manual	1 piece
3. II-stage filter	lset
4- Fuse tube (T5AL250V , Φ5 × 20 (AC220V ~ 24	40V)) 2 pcs
(T6AL250V, Φ5×20 (AC100V~12	20V)) 2 pcs
5.Fuse tube (T1AL250V, Φ5 × 20)	2 pcs
* 6. Nebulizer(7F-3CW, 7F-3DW)	1set